

1. Quick Start Up

1.1. Important Safety Information

Please read the IMPORTANT SAFETY INFORMATION below, and all Warning and Caution information elsewhere.



Danger: Indicates a risk of electric shock, which, if not avoided, could result in damage to the equipment and possible injury or death.

This variable speed drive product (Optidrive) is intended for professional incorporation into complete equipment or systems as part of a fixed installation. If installed incorrectly it may present a safety hazard. The Optidrive uses high voltages and currents, carries a high level of stored electrical energy, and is used to control mechanical plant that may cause injury. Close attention is required to system design and electrical installation to avoid hazards in either normal operation or in the event of equipment malfunction. Only qualified electricians are allowed to install and maintain this product.

System design, installation, commissioning and maintenance must be carried out only by personnel who have the necessary training and experience. They must carefully read this safety information and the instructions in this Guide and follow all information regarding transport, storage, installation and use of the Optidrive, including the specified environmental limitations.

Do not perform any flash test or voltage withstand test on the Optidrive. Any electrical measurements required should be carried out with the Optidrive disconnected.

Electric shock hazard! Disconnect and ISOLATE the Optidrive before attempting any work on it. High voltages are present at the terminals and within the drive for up to 10 minutes after disconnection of the electrical supply. Always ensure by using a suitable multimeter that no voltage is present on any drive power terminals prior to commencing any work.

Where supply to the drive is through a plug and socket connector, do not disconnect until 10 minutes have elapsed after turning off the supply.

Ensure correct earthing connections. The earth cable must be sufficient to carry the maximum supply fault current which normally will be limited by the fuses or MCB. Suitably rated fuses or MCB should be fitted in the mains supply to the drive, according to any local legislation or codes.

Ensure correct earthing connections and cable selection as per defined by local legislation or codes. The drive may have a leakage current of greater than 3.5mA; furthermore the earth cable must be sufficient to carry the maximum supply fault current which normally will be limited by the fuses or MCB. Suitably rated fuses or MCB should be fitted in the mains supply to the drive, according to any local legislation or codes.

Do not carry out any work on the drive control cables whilst power is applied to the drive or to the external control circuits.



Danger: Indicates a potentially hazardous situation other than electrical, which if not avoided, could result in damage to property.

Within the European Union, all machinery in which this product is used must comply with Directive 2006/42/EC, Safety of Machinery. In particular, the machine manufacturer is responsible for providing a main switch and ensuring the electrical equipment complies with EN60204-1.

The level of integrity offered by the Optidrive control input functions – for example stop/start, forward/reverse and maximum speed is not sufficient for use in safety-critical applications without independent channels of protection. All applications where malfunction could cause injury or loss of life must be subject to a risk assessment and further protection provided where needed.

The driven motor can start at power up if the enable input signal is present.

The STOP function does not remove potentially lethal high voltages. ISOLATE the drive and wait 10 minutes before starting any work on it. Never carry out any work on the Drive, Motor or Motor cable whilst the input power is still applied.

The Optidrive can be programmed to operate the driven motor at speeds above or below the speed achieved when connecting the motor directly to the mains supply. Obtain confirmation from the manufacturers of the motor and the driven machine about suitability for operation over the intended speed range prior to machine start up.

Do not activate the automatic fault reset function on any systems whereby this may cause a potentially dangerous situation.

IP20 drives must be installed in a pollution degree 2 environment, mounted in a cabinet with IP54 or better.

Optidrives are intended for indoor use only.

When mounting the drive, ensure that sufficient cooling is provided. Do not carry out drilling operations with the drive in place, dust and swarf from drilling may lead to damage.

The entry of conductive or flammable foreign bodies should be prevented. Flammable material should not be placed close to the drive

Relative humidity must be less than 95% (non-condensing).

Ensure that the supply voltage, frequency and no. of phases (1 or 3 phase) correspond to the rating of the Optidrive as delivered.

Never connect the mains power supply to the Output terminals U, V, W.

Do not install any type of automatic switchgear between the drive and the motor.

Wherever control cabling is close to power cabling, maintain a minimum separation of 100 mm and arrange crossings at 90 degrees. Ensure that all terminals are tightened to the appropriate torque setting.

Do not attempt to carry out any repair of the Optidrive. In the case of suspected fault or malfunction, contact your local Invertek Drives Sales Partner for further assistance.

1.2. Quick Start Process

Step	Action		Page
1	Identify the Enclosure Type, Model Type and ratings of your drive from the model code on the label. In particular - Check the voltage rating suits the incoming supply - Check the output current capacity meets or exceeds the full load current for the intended motor	2.1. Identifying the Drive by Model Number	7
2	Unpack and check the drive. Notify the supplier and shipper immediately of any damage.		
3	Ensure correct ambient and environmental conditions for the drive are met by the proposed mounting location.	9.1. Environmental	37
4	Install the drive in a suitable cabinet (IP20 Units) ensuring suitable cooling air is available. Mount the drive to the wall or machine (IP66).	3.1. General 3.3. Mechanical Dimensions and Mounting – IP20 Open Units 3.4. Guidelines for Enclosure Mounting – IP20 Units 3.5. Mechanical Dimensions – IP66 (Nema 4X) Enclosed Units 3.6. Guidelines for mounting (IP66 Units)	9 9 10 11 12
5	Select the correct power and motor cables according to local wiring regulations or code, noting the maximum permissible sizes	9.2. Rating Tables	37
6	If the supply type is IT or corner grounded, disconnect the EMC filter before connecting the supply.	9.5. EMC Filter Disconnect	38
7	Check the supply cable and motor cable for faults or short circuits.		
8	Route the cables		
9	Check that the intended motor is suitable for use, noting any precautions recommended by the supplier or manufacturer.	4.10. EMC Compliant Installation	19
10	Check the motor terminal box for correct Star or Delta configuration where applicable	4.5. Motor Terminal Box Connections	16
11	Ensure wiring protection is providing, by installing a suitable circuit breaker or fuses in the incoming supply line	4.3.2. Fuse / Circuit Breaker Selection 9.2. Rating Tables	15 37
12	Connect the power cables, especially ensuring the protective earth connection is made	4.1. Connection Diagram 4.2. Protective Earth (PE) Connection 4.3. Incoming Power Connection 4.4. Motor Connection	14 15 15 16
13	Connect the control cables as required for the application	4.6. Control Terminal Wiring 4.10. EMC Compliant Installation 7. Analog and Digital Input Macro Configurations 7.8. Example Connection Diagrams	16 19 31 35
14	Thoroughly check the installation and wiring		
15	Commission the drive parameters	5.1. Managing the Keypad 6. Parameters	20 22

1.3. Installation Following a Period of Storage

If the drive has not been powered, either unused or in storage, the DC Link Capacitors require reforming before power may be connected to the drive. Refer to your local sales partner for information regarding the correct procedure.